--8. Austenitic nickel-chromium-molybdenum alloys with additions of silicon, consisting essentially of (in mass percentages):

Chromium: 18 to 22% Molybdenum: 6 to 10% Silicon: 0.6 to 1.7% Carbon: 0.002 to 0.05% 1 to 5% Iron: Manganese: 0.05 to 0.5% Aluminum: 0.1 to 0.5% Titanium: 0.1 to 0.5% Magnesium: 0.005 to 0.05% Calcium: 0.001 to 0.01% Vanadium: max. 0.5% Phosphorus: max. 0.02% Sulphur: max. 0.01% 0.001 to 0.01% Boron: Copper: max. 0.5% Cobalt: max. 1% Niobium: max. 0.5% Hafnium: 0.02 to 0.5%

balance nickel and residual impurities wherein the total amount of Nb +Al + Ti does not exceed 1%.

9. Austenitic nickel-chromium-molybdenum alloys with additions of silicon, consisting essentially of (in mass percentages):

Chromium: 18 to 20% 8 to 9% Molybdenum: Silicon: 0.7 to 1.1% Carbon: 0.002 to 0.015% 2.5% to 3.5% Iron: 0.05 to 0.1% Manganese: Aluminum: 0.1 to 0.3% Titanium: 0.1 to 0.4%

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Magnesium:

0.005 to 0.15%

Calcium:

0.001 to 0.005%

Vanadium: Phosphorus:

max. 0.1%

Sulphur:

max. 0.002% max. 0.001%

Sulphur: Boron:

0.001 to 0.01%

Copper:

max. 0.5%

Niobium:

max. 0.5%

Hafnium:

0.03 to 0.06%

balance nickel and other impurities.

- 10. The alloy of claim 8, wherein the molybdenum content is in the range of 6.5 to 9.5 % by mass.
- 11. The alloy of claim 8, wherein the silicon content is in the range of 0.6 to 1.3% by mass.
- 12. Pipes, sheet metal, band material, foils, wires, and items made from these semi-products, made from the alloy of claim 8.
- 13. Pipes made from at least two metals wherein one of said metals is the alloy of claim 8.
- 14. A corrosion protection material made from the alloy of claim 8.--

## IN THE ABSTRACT

Please add the Abstract submitted on the attached separate page.